



Data sheet

Quick connect coupling

Series 88

Coupling: 88KA

Plug: 88SF

DN: 13 = 133 mm²

Working pressure (static): 0 up to 15 bar

Working temperature: -20°C up to +100°C (depending on the seal material and medium)

Single shut off	<input checked="" type="checkbox"/>	Single hand operation	<input type="checkbox"/>	ULTRA-FLO-Valve	<input type="checkbox"/>
Double shut off	<input type="checkbox"/>	Two hand operation	<input checked="" type="checkbox"/>	Pipe-valve	<input type="checkbox"/>
Straight through	<input type="checkbox"/>	Ball locking system	<input checked="" type="checkbox"/>	U-Cup-Seal	<input checked="" type="checkbox"/>
Self venting	<input type="checkbox"/>	Pin locking system	<input type="checkbox"/>	O-Ring-Seal	<input type="checkbox"/>
Safety lock	<input type="checkbox"/>	Coupling anti-splash	<input type="checkbox"/>		<input type="checkbox"/>
Dry Break	<input type="checkbox"/>	Plug anti-splash	<input type="checkbox"/>		<input type="checkbox"/>

Materials:

Standard

Version

Back body	Brass	
Valve body	Brass	
Sleeve	Brass, nickel plated	
Valve	Brass	
Spring	AISI 301	
Locking Balls / Pins	AISI 420	
Seals	Viton	
Plug	Brass	

Description:

The 88 RECTUS Moldtite series was especially developed for connecting coolant lines and injection molds. Countersunk plugs can easily be connected and disconnected because of the extended sleeve. The 88 series is available in single shut-off, double shut-off or straight through. The 88 series can be used for tools production.

Interchangeability:

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Versions / special equipment (in part not for all versions, others upon request):

seal material Buna N, Viton, Kalrez, Ethylen-Propylen;
 surface nickel plated, chrome plated, durnicoat;
 oil and grease free, silicon free;

Test values at 20°C (depending on the version):

Flow-rate air: - l/min at 6 bar inlet pressure and 0,5 bar pressure drop
 Flow-rate water: 40 l/min at 0,5 bar pressure drop

Vacuum coupling:	min. - %	Weight coupling:	app. 200 g
Vacuum plug:	min. - %	Weight plug:	app. 50 g
Vacuum connected:	min. - %	Leakage rate / dead volume:	app. - ml

Connecting force:	w/o pressure app. 60 N	at 6 bar inlet pressure	app. 320 N
Disconnecting force:	w/o pressure app. 40 N	at 6 bar inlet pressure	app. 80 N

Safety factor: at least 4-times Burst-pressure: at least 60 bar

Fatigue: 5000 cycles connecting/disconnecting tightness and function O.K.

Revision	Date	Name		Date	Name	Document-no.: DB-88KA-SF-engl
			Made.	26.04.04	schwab	
			Check	26.04.04	schwab	
			Stand.			